



- 3 -08- 2020
ARCHIV



undimensioned radii R 2

24/12/00352

WN 10616-3-421

✓ Galvanic coating

outline length WN 10535

outer 4217 mm

inner - mm

Condition at time of delivery

de-scaled (degree of purity
SA 2 1/2 acc. ISO 8501-1) X

without burrs acc. WN 11310 X

Permissible top-end rounding
during flame cutting (also
positive bead acc. WN 10572) --

oil-free / free of grease X

oiled --

oiling permissible --

Indicate the required condition
at time of delivery with an X.

First angle projection	01	RFQ>PROD		T135098													
General tolerance (GT) in mm Size range	Index alteration Change no Fit Toler.																
	PPAP-Level 1 / WN 50020																
<table border="1"> <tr> <td>≤ 30</td> <td>> 30 ≤ 120</td> <td>> 120 ≤ 400</td> <td>> 400 ≤ 1000</td> <td>> 1000</td> </tr> <tr> <td>0,2</td> <td>0,5</td> <td>0,8</td> <td>2</td> <td>4</td> </tr> </table>	≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000	> 1000	0,2	0,5	0,8	2	4	Inspection dim. () Aux.dim. ()		Material: S355J2+N		Weight: in kg		
≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000	> 1000													
0,2	0,5	0,8	2	4													
GT fine	Date	Name	Blank no:		0.01												
<table border="1"> <tr> <td>L</td> <td>0,2</td> <td>0,5</td> <td>0,8</td> <td>2</td> <td>4</td> </tr> <tr> <td>Δ</td> <td>0,1</td> <td>0,2</td> <td>0,4</td> <td>1</td> <td>2</td> </tr> </table>	L	0,2	0,5	0,8	2	4	Δ	0,1	0,2	0,4	1	2	Drawn	29.10.2019	M.Bolbrinker	Title:	
L	0,2	0,5	0,8	2	4												
Δ	0,1	0,2	0,4	1	2												
Checked	29.10.2019	M.Bolbrinker	plate														
Auth'd	26.02.2020	A.Ettenhuber	tolerance compensation														
M.check.	27.02.2020	C. Weise	Prod.														
Tolerance Symbols ISO 1101 O roundness = 1/2σ-Tol. - □ straightness/flatness = GT ⊙ / concentricity/run out = GT ≡ symmetry = GT // parallelism = GT ⊕ position = GT	Drawing number		55044230801		Scale												
	/		/		1:1												
	/		/		1:2												
	/		/		Sheet: 1 of: 1												
Languages: EN	Confidential document Refer to protection notice ISO 16016		Repl.	Orig.													

Released

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